

CDTooling General Purpose Carbide Grades

UNCOATED

- C520 (C-2)

General purpose grade designed for cast iron and non-ferrous materials. Can also be used for machining 200 and 300 series stainless steel. Provides excellent wear resistance.

- C550 (C-5)

Designed for heavy roughing to semi-finishing of all steels

COATED

- CM02 (C-2)

Multi Layer coating TiC/Al₂O₃/TiN. Good toughness, high strength in use and versatility for roughing, medium roughing of steel, alloy steel and cast-iron, especially for high speed and quick cutting. Aluminum oxide coating for machining 200 and 300 series stainless steel.

- CM-14 (C-5)

Multi Layer coating TiN/TiC/TiCN/TiN for turning and milling carbon and alloy steels, tools steel and stainless steel. Provides longer tool life than uncoated grades.