

CDTooling Grade for P-Type Materials

Grade	Application Range	Recommended Applications
CP4010	P05 - P10	The combination of substrate with excellent wear resistance and coating composed of MT-TiCN, thick layer of Al ₂ O ₃ and TiN makes it is suitable for finishing steel .
CP4020	P15 - P25	The substrate with good toughness and high security of cutting edge, in optimal combination with coating composed of MT-TiCN, thick layer of Al ₂ O ₃ and TiN makes it is suitable for steel semifinishing .
CP4030	P30 - P40	Super fine MT-TiCN, thick Al ₂ O ₃ and TiN Coating with smooth surface in combination with rich cobalt layer cemented carbide substrate with good anti tipping and toughness. It is suitable for rough turning of steel and alloy steel under unstable condition