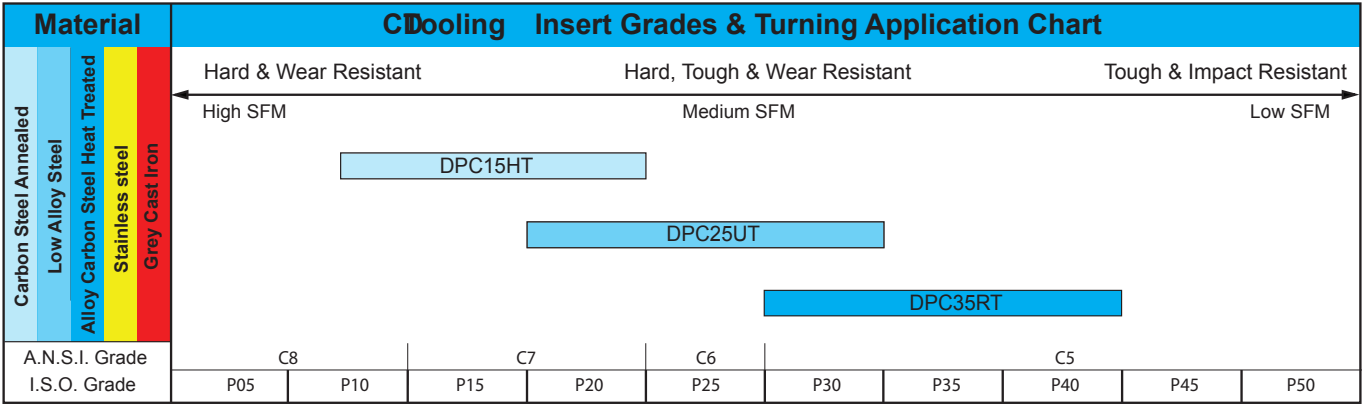CDooling Insert Grades & Turning Application Chart