

Material

CDTooling Insert Grades & Turning Application Chart

Hard & Wear Resistant

Hard, Tough & Wear Resistant

Tough & Impact Resistant

High SFM

Medium SFM

Low SFM

DKC05HT

DKC10UT

DKC15RT

Carbon Steel Annealed

Low Alloy Steel

Alloy Carbon Steel Heat Treated

Stainless Steel

Gray Cast Iron

A.N.S.I. Grade

C8

C7

C6

C5

I.S.O. Grade

K05

K10

K15

K20

K25

K30

K35

K40

K45

K50